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DART AEROSPACE LTD	Work Order:	21743
Description: Chafing Shield	Part Number:	D3189-1
Dwg: D3189 Rev. A	Qty:	12

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	RF	04.10.18	12
2	GA	Cut blank: 11.25" x 4.13" Material: AISI 304/316 SS 0.020" thick sheet (M304S25GA)	MJ	05-03-16	12
3	GA	Grind corner as per Dwg D3189	ml	05-03-16	12
4	GA	Deburr	ml	05-03-16	12
5	QA P6	Roll as per Dwg D3189 issue P.O 2008258 Roll per draw D3186	RF	05.06.18	12
6	QC	Inspect work to Step #6	RF	05/07/18	12
7	LG	Identify and Stock	CD	05/07/18	12
8	AC	Cost / part 9.37	RF	05/07/18	12
9	DC	Close W/O 9.37 Inspect Level 21	RF	05.07.18	12

Rev	Date	Change	Revised By	Approved
A	03.05.15	New issue	KJ/RF	RF

S6	R6	Receive & Inspect for transit damage	CD 05/06/29(12)
			RELEASED
			03.05.20 RF

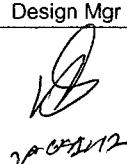
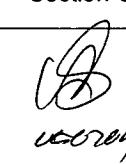
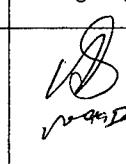
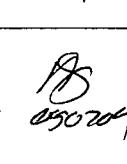
W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
050622	5	Permanent change	u	050622	N/A	u	 050704

NCR: N/A

WORK ORDER NON-CONFORMANCE (NCR)

DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-03-16	2	Cut (1) to 3189 too short	 200316	destroy it and replace	ml 05-03-16	 00000	 050316	 050204

Part No: D3189-1

PAR #: N/A

Fault Category: _____

NCR: Yes

DQA: N/A

Date: 05-07-15

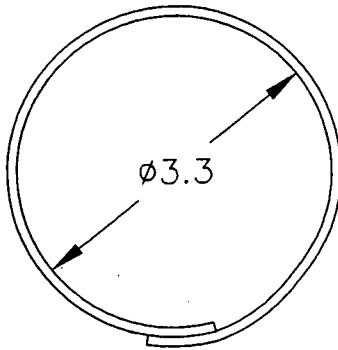
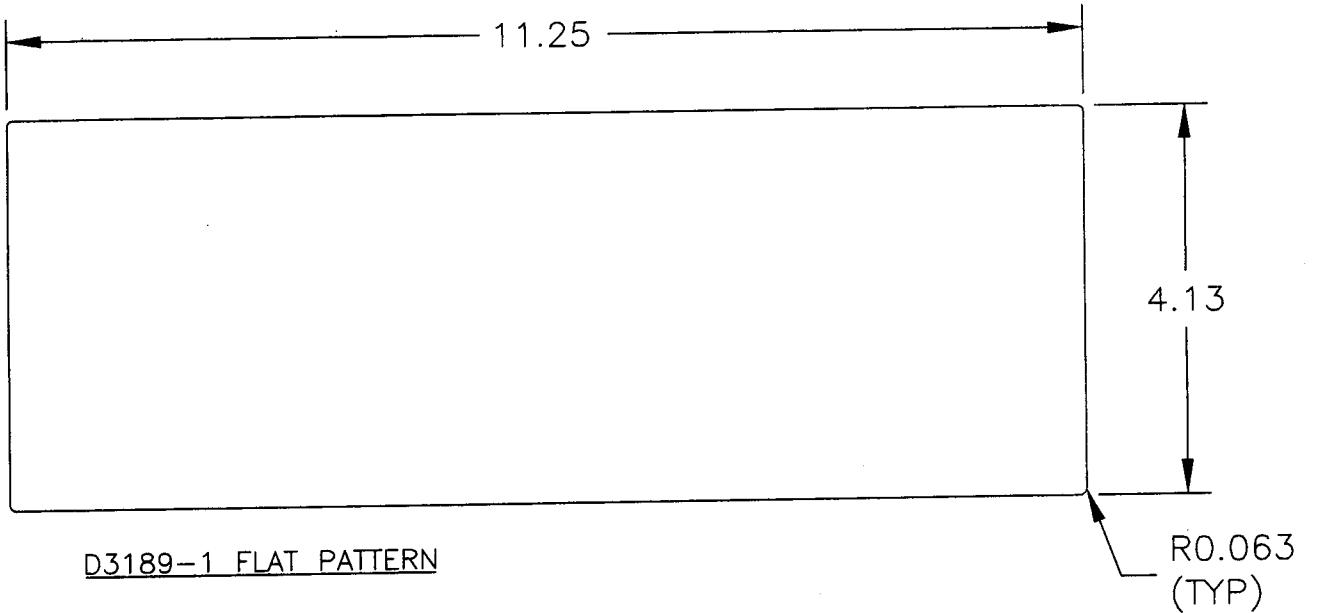
NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART

DESIGN <i>#</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3189	REV. A SHEET 1 OF 1
DATE 03.05.08		TITLE CHAFING SHIELD	SCALE 1:2
A	03.05.08	NEW ISSUE	

RELEASED03.05.08 *#*

D3189-1 ROLLING DETAIL
NOT TO SCALE

D3189-1 CHAFING SHIELD

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) DEBURR/BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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ENGINEERING

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RENDIMENT
NOTICE

WORK ORDER
NO. 21743

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 18, 2004
12:35 pm

Work Order No	:	0021743	Department Code:	
Project Name	:	D3189-1	Burden Flags	: NNNNNNN
Project For	:	WK446	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D3189-1	Invoice Number	:
Description	:	Chafing Shield	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	12	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	10-18-04	Est Margin	: 0.000%
Est Finish Date	:	11-11-04	Actual Margin	: 0.000%
Act Finish Date	:			
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00